III. Product Description

extruded vinyl beads are divided into the following groups: Stucco, Drywall/Veneer, EIFS, and Roofing. vinyl beads are manufactured from the highest quality vinyl compounds. These compounds are specially formulated for each product group individually, in order to provide products that perform optimally for specific application. In other words, exteri9or products are formulated for exterior application and interior products are formulated for interior applications.

Stucco products include corner beads, casing beads, expansion/control joints, foundation weep screeds, banding beads, reveals and soffit screed. Drywall products include corner beads, bullnose corner beads, bullnose arch, soffit vents, "J" beads, "L" beads, reveals and expansion. EIFS products include starter strips, casing window drip edge, and corner bead. Roofing products include roof drip edge.

Composition: All exterior products (Stucco, EIFS and Roof Drip Edge) are extruded from the highest quality exterior grade vinyl compounds which are especially formulated for exterior application. All interior products (Drywall) are produced from the highest quality interior grade vinyl which is designed to be tough and durable for interior application.

vinyl product are long lasting and durable they will not rust or peel and the color is solid throughout the product.

V. Installation

Methods of Cutting: Vinyl beads can be cut with hand snips or for larger products with a fine toothed saw, such as a hack saw.

Methods of Attachment: vinyl drywall beads are usually stapled in place using 9/16" type G staples, but drywall nails or screws may be used. Do not sink these too deep as they may deform the nailing flange. Beads should be attached at the top on one side, then on the bottom of the same side after bead is straightened. Attach one side in its entirety before attaching the other side. If the bead is attached horizontally, the top flange should be completely attached before attaching the bottom flange. ALL BUTT JOINTS, INTERSECTIONS, AND ENDS SHOULD BE JOINED, EMBEDDED AND SEALED IN A QUALITY SEALANT COMPATIBLE WITH EXTERIOR PAINT FINISH.

Vinyl stucco beads may be attached by the use of lathing nails, lath screws, or wire ties. Where temperatures may vary greatly during construction, plaster beads should be nailed directly to studs, rather than wire tied to lath. Never clean out expansion joints with sharp implements, such as trowels. Such implements may score or tear the joint, resulting in a leak. Removable tape is provided to keep expansion joints clean during the finishing process and should be removed after the finish is in place.

vinyl stucco beads are provided with adequate perforations to allow for complete embedment and keying of stucco or finishing compound. Perforations, as well as surface ridges are provided in drywall and veneer beads to allow the finishing compound to penetrate the bead and allow for complete bonding of the joint compound or veneer plaster.